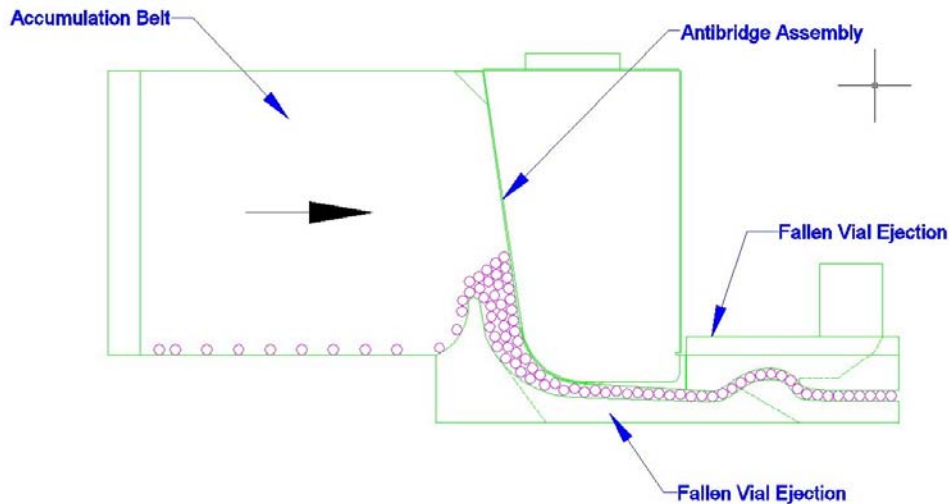
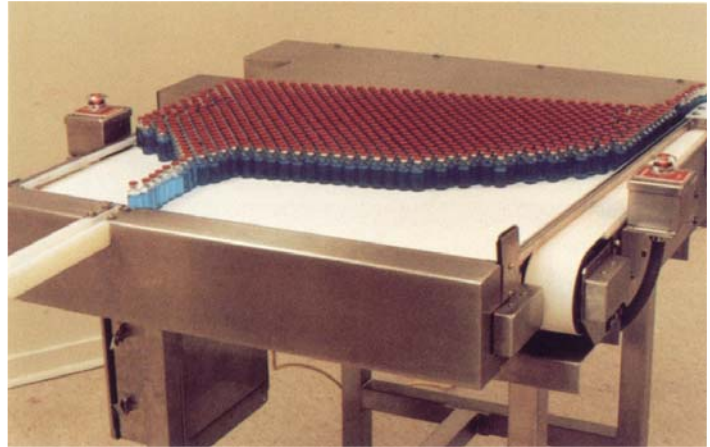


OPERATION

Vials are conveyed from the infeed conveyor to the discharge conveyor via the product accumulation belt. Accumulation happens when product backs up on the Discharge Conveyor and onto the accumulation belt. Product can continue to fill the accumulation belt until the infeed conveyor backs up. When the product flow at the discharge resumes, the vials are feed out single file. The combination of the speed differential between the conveyor lanes and the anti-bridging belt separate the product and feed them out single file automatically. The standard Accumulator can handle vials with speeds up to 1000 vials per minute for small vials. Other models are available to be compatible with cleanroom requirements. Accumulation is determined by vial size.



GENERAL SPECIFICATIONS

Conveyor Belt

Standard.....Table-Top Chain
Optional.....Endless Belt with
V-Guide

Electrical

Control Panel.....120 Volt, 60 Cycle,
1 Phase, 6 Amp
Drive.....Variable Speed

Construction.....Stainless Steel and
Plastic

OPTIONS

- ◆ Optional Belts such as Mesh, Chain, etc., to accommodate your processing needs
- ◆ Multiple Inlet and Outlet Lanes
- ◆ Packing or Tray Tables
- ◆ Fallen-Vial Ejector Chute
- ◆ Optional Controls to integrate upstream and downstream machines
- ◆ Counter with Vial Flow Indicator
- ◆ Elapsed Time Meters
- ◆ Single-Speed Control with coordinated Belt Speeds
- ◆ Lockable Disconnect Switch